



# Puma Energy B-20 Bio-Diesel

Puma Energy Australia

Chemwatch Hazard Alert Code: 2

Chemwatch: 4694-60

Version No: 5.1.1.1

Safety Data Sheet according to WHS and ADG requirements

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L.GHS.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

Product name	Puma Energy B-20 Bio-Diesel
Synonyms	Not Available
Other means of identification	Not Available

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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### Details of the supplier of the safety data sheet

Registered company name	Puma Energy Australia
Address	365 Macarthur Avenue Hamilton QLD 4007 Australia
Telephone	1300 723 706
Fax	1300 723 321
Website	www.Pumaenergy.com
Email	PumaAu-Safety@pumaenergy.com

### Emergency telephone number

Association / Organisation	Chemwatch Emergency Line 24/7
Emergency telephone numbers	1800 24 88 66 (Puma Energy Bitumen Technical Helpline)
Other emergency telephone numbers	1800 24 88 66 (Puma Energy Bitumen Technical Helpline)

## CHEMWATCH EMERGENCY RESPONSE

Primary Number	Alternative Number 1	Alternative Number 2
+61 1800 951 288	+61 2 9186 1132	Not Available

Once connected and if the message is not in your preferred language then please dial 01

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

COMBUSTIBLE LIQUID, regulated for storage purposes only

### CHEMWATCH HAZARD RATINGS

Continued...


## Puma Energy B-20 Bio-Diesel

	Min	Max
Flammability	1	
Toxicity	1	
Body Contact	2	
Reactivity	1	
Chronic	2	

0 = Minimum  
1 = Low  
2 = Moderate  
3 = High  
4 = Extreme

<b>Poisons Schedule</b>	S5
<b>Classification</b> <sup>[1]</sup>	Flammable Liquid Category 4, Skin Corrosion/Irritation Category 2, Carcinogenicity Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Aspiration Hazard Category 1, Chronic Aquatic Hazard Category 3
<b>Legend:</b>	1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

## Label elements

<b>Hazard pictogram(s)</b>	
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<b>SIGNAL WORD</b>	<b>DANGER</b>
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## Hazard statement(s)

<b>H227</b>	Combustible liquid.
<b>H315</b>	Causes skin irritation.
<b>H351</b>	Suspected of causing cancer.
<b>H336</b>	May cause drowsiness or dizziness.
<b>H304</b>	May be fatal if swallowed and enters airways.
<b>H412</b>	Harmful to aquatic life with long lasting effects.
<b>AUH066</b>	Repeated exposure may cause skin dryness and cracking.

## Precautionary statement(s) Prevention

<b>P201</b>	Obtain special instructions before use.
<b>P210</b>	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
<b>P271</b>	Use only outdoors or in a well-ventilated area.
<b>P281</b>	Use personal protective equipment as required.
<b>P261</b>	Avoid breathing mist/vapours/spray.
<b>P273</b>	Avoid release to the environment.
<b>P280</b>	Wear protective gloves/protective clothing/eye protection/face protection.

## Precautionary statement(s) Response

<b>P301+P310</b>	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
<b>P308+P313</b>	IF exposed or concerned: Get medical advice/attention.
<b>P331</b>	Do NOT induce vomiting.
<b>P362</b>	Take off contaminated clothing and wash before reuse.
<b>P370+P378</b>	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
<b>P312</b>	Call a POISON CENTER or doctor/physician if you feel unwell.
<b>P302+P352</b>	IF ON SKIN: Wash with plenty of soap and water.
<b>P304+P340</b>	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
<b>P332+P313</b>	If skin irritation occurs: Get medical advice/attention.

## Precautionary statement(s) Storage

<b>P403+P235</b>	Store in a well-ventilated place. Keep cool.
<b>P405</b>	Store locked up.

## Precautionary statement(s) Disposal

## Puma Energy B-20 Bio-Diesel

P501	Dispose of contents/container in accordance with local regulations.
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## SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

## Substances

See section below for composition of Mixtures

## Mixtures

CAS No	%[weight]	Name
68334-30-5	80	<u>diesel</u>
Not Available	20	methyl esters from lipid sources

## SECTION 4 FIRST AID MEASURES

## Description of first aid measures

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>Wash out immediately with fresh running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>Immediately remove all contaminated clothing, including footwear.</li> <li>Flush skin and hair with running water (and soap if available).</li> <li>Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>If fumes or combustion products are inhaled remove from contaminated area.</li> <li>Lay patient down. Keep warm and rested.</li> <li>Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>Transport to hospital, or doctor.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li><b>If swallowed do NOT induce vomiting.</b></li> <li>If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>Observe the patient carefully.</li> <li>Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>Seek medical advice.</li> <li>Avoid giving milk or oils.</li> <li>Avoid giving alcohol.</li> <li>If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.</li> </ul>

## Indication of any immediate medical attention and special treatment needed

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

- Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO<sub>2</sub> 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

Treat symptomatically.

## SECTION 5 FIREFIGHTING MEASURES

Continued...

## Puma Energy B-20 Bio-Diesel

## Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

## Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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## Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>▶ Avoid spraying water onto liquid pools.</li> <li>▶ <b>Do not</b> approach containers suspected to be hot.</li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Combustible.</li> <li>▶ Slight fire hazard when exposed to heat or flame.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> <li>▶ May emit acrid smoke.</li> <li>▶ Mists containing combustible materials may be explosive.</li> </ul> <p>Combustion products include: carbon dioxide (CO<sub>2</sub>) other pyrolysis products typical of burning organic material. May emit poisonous fumes. May emit corrosive fumes.</p>
<b>HAZCHEM</b>	Not Applicable

## SECTION 6 ACCIDENTAL RELEASE MEASURES

## Personal precautions, protective equipment and emergency procedures

See section 8

## Environmental precautions

See section 12

## Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>▶ Wipe up.</li> <li>▶ Place in a suitable, labelled container for waste disposal.</li> </ul>
<b>Major Spills</b>	<p>Moderate hazard.</p> <ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ No smoking, naked lights or ignition sources.</li> <li>▶ Increase ventilation.</li> <li>▶ Stop leak if safe to do so.</li> <li>▶ Contain spill with sand, earth or vermiculite.</li> <li>▶ Collect recoverable product into labelled containers for recycling.</li> <li>▶ Absorb remaining product with sand, earth or vermiculite.</li> <li>▶ Collect solid residues and seal in labelled drums for disposal.</li> <li>▶ Wash area and prevent runoff into drains.</li> <li>▶ If contamination of drains or waterways occurs, advise emergency services.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

Continued...

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## SECTION 7 HANDLING AND STORAGE

## Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> <li>Containers, even those that have been emptied, may contain explosive vapours.</li> <li>Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> <li><b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> <li>Electrostatic discharge may be generated during pumping - this may result in fire.</li> <li>Ensure electrical continuity by bonding and grounding (earthing) all equipment.</li> <li>Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<math>\leq 1</math> m/sec until fill pipe submerged to twice its diameter, then <math>\leq 7</math> m/sec).</li> <li>Avoid splash filling.</li> <li>Do NOT use compressed air for filling discharging or handling operations.</li> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective clothing when risk of exposure occurs.</li> <li>Use in a well-ventilated area.</li> <li>Prevent concentration in hollows and sumps.</li> <li><b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>Avoid smoking, naked lights or ignition sources.</li> <li>Avoid contact with incompatible materials.</li> <li>When handling, <b>DO NOT eat, drink or smoke.</b></li> <li>Keep containers securely sealed when not in use.</li> <li>Avoid physical damage to containers.</li> <li>Always wash hands with soap and water after handling.</li> <li>Work clothes should be laundered separately.</li> <li>Use good occupational work practice.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> </ul>
Other information	<ul style="list-style-type: none"> <li>Store in original containers.</li> <li>Keep containers securely sealed.</li> <li>No smoking, naked lights or ignition sources.</li> <li>Store in a cool, dry, well-ventilated area.</li> <li>Store away from incompatible materials and foodstuff containers.</li> <li>Protect containers against physical damage and check regularly for leaks.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>

## Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> <li>Metal can or drum</li> <li>Packaging as recommended by manufacturer.</li> <li>Check all containers are clearly labelled and free from leaks.</li> </ul>
Storage incompatibility	<p>Diesel Fuel 1-D or Diesel Fuel 2-D or Diesel Fuel 4-D (CAS 68334-30-5; 68476-31-3; 68476-34-6; 77650-28-3)</p> <ul style="list-style-type: none"> <li>reacts violently with strong oxidisers, concentrated nitric acid, fluorine</li> <li>is incompatible with ammonia, ammonium nitrate</li> <li>may generate electrostatic charges due to low conductivity</li> <li>Avoid reaction with oxidising agents</li> </ul>

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

## Control parameters

## OCCUPATIONAL EXPOSURE LIMITS (OEL)

## INGREDIENT DATA

Not Available

## EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
diesel	Diesel fuels; (includes diesel fuel No. 4 (68476-31-3), fuel oil No.2 (68476-30-2), fuel oil residual (68476-33-5))	300 mg/m3	3,300 mg/m3	20,000 mg/m3

Ingredient	Original IDLH	Revised IDLH
diesel	Not Available	Not Available

## MATERIAL DATA

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are

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unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation
- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

for fuels, diesel

TLV TWA: 15 ppm (vapour); 100 mg/m<sup>3</sup> (inhalable fraction and vapour) (skin)

OEL TWA: 5 mg/m<sup>3</sup> (stable aerosol) Exxon Mobil 2009

OEL TWA: 200 mg/m<sup>3</sup> (vapour) Exxon Mobil 2009

for fuels, diesel, no. 2 [inhalable total hydrocarbon, vapour and aerosol]

TLV TWA 100 mg/m<sup>3</sup> (skin)

for kerosine (petroleum), hydrosulfurized

TLV TWA: 200 mg/m<sup>3</sup> (skin)

Vapour concentrations above the recommended exposure levels are irritating to the eyes and respiratory tract, may cause headaches and dizziness, are anaesthetic and may have other central nervous system effects.

Diesel fuel is carcinogenic in animal tests and causes mutations in vitro. Repeated dermal exposure to high concentrations in test animals resulted in reduced litter size and litter weight, and increased foetal resorptions at maternally toxic doses. Dermal exposure to high concentrations resulted in severe skin irritation with weight loss and some mortality.

Inhalation exposure to high concentrations resulted in respiratory tract irritation, lung changes/ infiltration/ accumulation, and reduction in lung function.

For diesel engine exhaust:

WARNING: This is classified by IARC as Group 1: CARCINOGENIC TO HUMANS

Diesel exhaust fumes are carcinogenic in animal tests. Inhalation exposures to exhaust for 2 years in test animals resulted in lung tumours and lymphoma. Extract of particulate produced skin tumours in tests animals and caused mutations in-vitro.

Odour threshold: 0.7 ppm

Odour Safety Factor (OSF)

OSF=0.00025 (diesel exhaust)

Note: The conventional combustible gas detector will not measure diesel vapour at concentrations low enough to determine employee exposures with acceptable sensitivity and accuracy. In addition, available hydrocarbon detectors are not sensitive to measure these levels. Currently there are several instrument methods available to monitor diesel vapour at the concentration necessary to determine employee exposure. The two most readily available are the photo-ionisation detector (PID) and the colourimetric detector tube specifically produced for this purpose.

The requirement ensuring that the atmosphere remains at less than 10% of the LEL (approximately 600 ppm diesel fuel) is not adequate for worker protection.

Exposure limits with "skin" notation indicate that vapour and liquid may be absorbed through intact skin. Absorption by skin may readily exceed vapour inhalation exposure. Symptoms for skin absorption are the same as for inhalation. Contact with eyes and mucous membranes may also contribute to overall exposure and may also invalidate the exposure standard.

for kerosene CAS 8008-20-6

TLV TWA: 100 mg/m<sup>3</sup> as total hydrocarbon vapour Skin A3

OEL TWA: 14 ppm, 100 mg/m<sup>3</sup> [NIOSH, 1985]

REL TWA: 150 ppm [Shell]

CEL TWA: 300 ppm, 900 mg/m<sup>3</sup>

(CEL = Chemwatch Exposure Limit)

for petroleum distillates:

CEL TWA: 500 ppm, 2000 mg/m<sup>3</sup> (compare OSHA TWA)

(CEL = Chemwatch Exposure Limit)

## Exposure controls

### Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

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Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.

An approved self contained breathing apparatus (SCBA) may be required in some situations.

Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

## Personal protection



## Eye and face protection

- ▶ Safety glasses with side shields.
- ▶ Chemical goggles.
- ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

## Skin protection

See Hand protection below

## Hands/feet protection

- ▶ Wear chemical protective gloves, e.g. PVC.
- ▶ Wear safety footwear or safety gumboots, e.g. Rubber

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is



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recommended.

- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- Fair when breakthrough time < 20 min
- Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material.

Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

► Neoprene gloves

**Body protection** See Other protection below

**Other protection**

- Overalls.
- P.V.C. apron.
- Barrier cream.
- Skin cleansing cream.
- Eye wash unit.

## Recommended material(s)

### GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

**"Forsberg Clothing Performance Index".**

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
NITRILE	A

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

## Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant.

Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class1	-
up to 50	1000	-	A-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	A-2
up to 100	10000	-	A-3
100+			Airline**

\* - Continuous Flow \*\* - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area

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immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

## Information on basic physical and chemical properties

<b>Appearance</b>	Light to medium clear yellow liquid; does not mix with water.		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	0.87
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	>200
<b>pH (as supplied)</b>	Not Applicable	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	175	<b>Molecular weight (g/mol)</b>	Not Applicable
<b>Flash point (°C)</b>	>87	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Combustible.	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	Negligible	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Immiscible	<b>pH as a solution (1%)</b>	Not Applicable
<b>Vapour density (Air = 1)</b>	Not Available	<b>VOC g/L</b>	Not Available

## SECTION 10 STABILITY AND REACTIVITY

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▸ Unstable in the presence of incompatible materials.</li> <li>▸ Product is considered stable.</li> <li>▸ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

## Information on toxicological effects

<b>Inhaled</b>	<p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p> <p>Fumes from diesel combustion are extremely variable in composition, may contain particulates, unburnt components and may be extremely irritating.</p> <p>Vapour or mist may produce respiratory tract irritation. Human exposure may produce immediate cough, dyspnea, cyanosis and unconsciousness. A productive cough with sputum smelling of diesel fuel may persist for many days.</p>
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## Puma Energy B-20 Bio-Diesel

	<p>Chest X-rays have shown diffuse shadowing most prominent at the base of the lungs; this resolved slowly with treatment. High vapour levels may produce central nervous system excitation followed by depression; symptoms include restlessness, confusion, ataxia, headache, dizziness, anorexia, nausea, vomiting, weakness, incoordination, stupor, delirium and coma</p> <p>Inhalation hazard is increased at higher temperatures.</p> <p>High inhaled concentrations of mixed hydrocarbons may produce narcosis characterised by nausea, vomiting and lightheadedness. Inhalation of aerosols may produce severe pulmonary oedema, pneumonitis and pulmonary haemorrhage. Inhalation of petroleum hydrocarbons consisting substantially of low molecular weight species (typically C2-C12) may produce irritation of mucous membranes, incoordination, giddiness, nausea, vertigo, confusion, headache, appetite loss, drowsiness, tremors and anaesthetic stupor. Massive exposures may produce central nervous system depression with sudden collapse and deep coma; fatalities have been recorded. Irritation of the brain and/or apnoeic anoxia may produce convulsions. Although recovery following overexposure is generally complete, cerebral micro-haemorrhage of focal post-inflammatory scarring may produce epileptiform seizures some months after the exposure. Pulmonary episodes may include chemical pneumonitis with oedema and haemorrhage. The lighter hydrocarbons may produce kidney and neurotoxic effects. Pulmonary irritancy increases with carbon chain length for paraffins and olefins. Alkenes produce pulmonary oedema at high concentrations. Liquid paraffins may produce anaesthesia and depressant actions leading to weakness, dizziness, slow and shallow respiration, unconsciousness, convulsions and death. C5-7 paraffins may also produce polyneuropathy. Aromatic hydrocarbons accumulate in lipid rich tissues (typically the brain, spinal cord and peripheral nerves) and may produce functional impairment manifested by nonspecific symptoms such as nausea, weakness, fatigue and vertigo; severe exposures may produce inebriation or unconsciousness. Many of the petroleum hydrocarbons are cardiac sensitisers and may cause ventricular fibrillations.</p> <p>Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p> <p>Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression - characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination</p> <p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p>
Ingestion	<p>Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result.</p> <p>Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis).</p> <p>Accidental ingestion of the material may be damaging to the health of the individual.</p> <p>Ingestion of petroleum hydrocarbons may produce irritation of the pharynx, oesophagus, stomach and small intestine with oedema and mucosal ulceration resulting; symptoms include a burning sensation in the mouth and throat. Large amounts may produce narcosis with nausea and vomiting, weakness or dizziness, slow and shallow respiration, swelling of the abdomen, unconsciousness and convulsions. Myocardial injury may produce arrhythmias, ventricular fibrillation and electrocardiographic changes. Central nervous system depression may also occur. Light aromatic hydrocarbons produce a warm, sharp, tingling sensation on contact with taste buds and may anaesthetise the tongue. Aspiration into the lungs may produce coughing, gagging and a chemical pneumonitis with pulmonary oedema and haemorrhage.</p>
Skin Contact	<p>The material produces severe skin irritation; evidence exists, or practical experience predicts, that the material either:</p> <ul style="list-style-type: none"> <li>▶ produces severe inflammation of the skin in a substantial number of individuals following direct contact, and/or</li> <li>▶ produces significant and severe inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation being present twenty-four hours or more after the end of the exposure period.</li> <li>▶ Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</li> </ul> <p><b>NOTE:</b> Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration.</p> <p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. When applied under a patch for 24 hours to rabbit skin, diesel produced extreme irritation, severe erythema and oedema with blistering and open sores. Topical application has produced acute renal failure and gastrointestinal syndromes in humans.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Aromatic hydrocarbons may produce skin irritation, vasodilation with erythema and changes in endothelial cell permeability. Systemic intoxication, resulting from contact with the light aromatics, is unlikely due to the slow rate of permeation. Branching of the side chain appears to increase percutaneous absorption.</p>
Eye	<p>Limited evidence exists, or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals and/or is expected to produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation</p>

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	<p>characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p> <p>Petroleum hydrocarbons may produce pain after direct contact with the eyes. Slight, but transient disturbances of the corneal epithelium may also result. The aromatic fraction may produce irritation and lachrymation.</p>						
<b>Chronic</b>	<p>On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.</p> <p>Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.</p> <p>Prolonged or repeated skin contact with diesel fuel may cause defatting and irritation of follicles with blocked sebaceous glands resulting in pimples and spots appearing on arms and legs. Hyperkeratosis has been described in engine drivers exposed occupationally to diesel fuels. Repeated application to rabbit skin produces mortalities (8 ml/kg). The primary cause of death was depression and anorexia which were induced by dermal irritation followed by infection; systemic intoxication did not appear to be a factor. Autopsy showed liver and kidney effects.</p> <p>Long term exposure to mist / fumes or ingestion may cause severe central nervous system deficiencies. Chronic exposure or voluntary sniffing can lead to bone marrow deficiencies. [CCINFO]</p> <p>Animal studies confirm an association between cancer, primarily of the lung and inhalation of whole diesel exhaust. Repeated or prolonged exposure to mixed hydrocarbons may produce narcosis with dizziness, weakness, irritability, concentration and/or memory loss, tremor in the fingers and tongue, vertigo, olfactory disorders, constriction of visual field, paraesthesias of the extremities, weight loss and anaemia and degenerative changes in the liver and kidney. Chronic exposure by petroleum workers, to the lighter hydrocarbons, has been associated with visual disturbances, damage to the central nervous system, peripheral neuropathies (including numbness and paraesthesias), psychological and neurophysiological deficits, bone marrow toxicities (including hypoplasia possibly due to benzene) and hepatic and renal involvement. Chronic dermal exposure to petroleum hydrocarbons may result in defatting which produces localised dermatoses. Surface cracking and erosion may also increase susceptibility to infection by microorganisms. One epidemiological study of petroleum refinery workers has reported elevations in standard mortality ratios for skin cancer along with a dose-response relationship indicating an association between routine workplace exposure to petroleum or one of its constituents and skin cancer, particularly melanoma. Other studies have been unable to confirm this finding.</p> <p>Animal studies:</p> <p>No deaths or treatment related signs of toxicity were observed in rats exposed to light alkylate naphtha (paraffinic hydrocarbons) at concentrations of 668, 2220 and 6646 ppm for 6 hrs/day, 5 days/wk for 13 weeks. Increased liver weights and kidney toxicity (male rats) was observed in high dose animals. Exposure to pregnant rats at concentrations of 137, 3425 and 6850 ppm did not adversely affect reproduction or cause maternal or foetal toxicity. Lifetime skin painting studies in mice with similar naphthas have shown weak or no carcinogenic activity following prolonged and repeated exposure. Similar naphthas/distillates, when tested at nonirritating dose levels, did not show any significant carcinogenic activity indicating that this tumorigenic response is likely related to chronic irritation and not to dose. The mutagenic potential of naphthas has been reported to be largely negative in a variety of mutagenicity tests. The exact relationship between these results and human health is not known. Some components of this product have been shown to produce a species specific, sex hormonal dependent kidney lesion in male rats from repeated oral or inhalation exposure. Subsequent research has shown that the kidney damage develops via the formation of a alpha-2u-globulin, a mechanism unique to the male rat. Humans do not form alpha-2u-globulin, therefore, the kidney effects resulting from this mechanism are not relevant in human</p>						
<b>Puma Energy B-20 Bio-Diesel</b>	<table> <tr> <th>TOXICITY</th><th>IRRITATION</th></tr> <tr> <td>Not Available</td><td>Not Available</td></tr> </table>	TOXICITY	IRRITATION	Not Available	Not Available		
TOXICITY	IRRITATION						
Not Available	Not Available						
<b>diesel</b>	<table> <tr> <th>TOXICITY</th><th>IRRITATION</th></tr> <tr> <td>Dermal (rabbit) LD50: &gt;1800 mg/kg<sup>[1]</sup></td><td>Skin (rabbit): 500 uL/24h SEVERE</td></tr> <tr> <td>Oral (rat) LD50: &gt;2000 mg/kg<sup>[2]</sup></td><td></td></tr> </table>	TOXICITY	IRRITATION	Dermal (rabbit) LD50: >1800 mg/kg <sup>[1]</sup>	Skin (rabbit): 500 uL/24h SEVERE	Oral (rat) LD50: >2000 mg/kg <sup>[2]</sup>	
TOXICITY	IRRITATION						
Dermal (rabbit) LD50: >1800 mg/kg <sup>[1]</sup>	Skin (rabbit): 500 uL/24h SEVERE						
Oral (rat) LD50: >2000 mg/kg <sup>[2]</sup>							
<b>Legend:</b>	<p>1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances</p>						
<b>DIESEL</b>	<p>The substance is classified by IARC as Group 3:</p> <p><b>NOT</b> classifiable as to its carcinogenicity to humans.</p> <p>Evidence of carcinogenicity may be inadequate or limited in animal testing.</p>						
<b>Puma Energy B-20 Bio-Diesel &amp; DIESEL</b>	<p>The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis.</p> <p>Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration.</p> <p>For "kerosenes"</p> <p><b>Acute toxicity:</b> Oral LD50s for three kerosenes (Jet A, CAS No. 8008-20-6 and CAS No. 64742-81-0) ranged from &gt; 2 to &gt;20 g/kg The dermal LD50s of the same three kerosenes were all &gt;2.0 g/kg. Inhalation LC50 values in Sprague-Dawley rats for straight run kerosene (CAS No. 8008-20-6) and hydrodesulfurised kerosene (CAS No. 64742-81-0) were reported</p>						

## Puma Energy B-20 Bio-Diesel

to be > 5 and > 5.2 mg/l, respectively. No mortalities in rats were reported in rats when exposed for eight hours to saturated vapor of deodorised kerosene (probably a desulfurised kerosene). Six hour exposures of cats to the same material produced an LC50 of >6.4 mg/l

When tested in rabbits for skin irritation, straight run kerosene (CAS No. 8008-20-6) produced "moderate" to "severe" irritation. Six additional skin irritation studies on a range of kerosenes produced "mild" to "severe" irritation.

An eye irritation in rabbits of straight run kerosene (CAS No. 8008-20-6) produced Draize scores of 0.7 and 2.0 (unwashed and washed eyes) at 1 hour. By 24 hours, the Draize scores had returned to zero. Eye irritation studies have also been reported for hydrodesulfurized kerosene and jet fuel. These materials produced more irritation in the unwashed eyes at 1 hour than had the straight run kerosene. The eye irritation persisted longer than that seen with straight run kerosene, but by day 7 had resolved.

Straight run kerosene (CAS No. 8008-20-6), Jet A, and hydrodesulfurized kerosene (CAS No. 64742-81-0) have not produced sensitisation when tested in guinea pigs

**Repeat-Dose toxicity:** Multiple repeat-dose toxicity studies have been reported on a variety of kerosenes or jet fuels. When applied dermally, kerosenes and jet fuels have been shown to produce dermal and systemic effects

Dose levels of 200, 1000 and 2000 mg/kg of a straight run kerosene (CAS No. 8008-20-6) were applied undiluted to the skin of male and female New Zealand white rabbits. The test material was applied 3x/week for 28 days. One male and one female in the 2000 mg/kg dose group found dead on days 10 and 24 respectively were thought to be treatment-related. Clinical signs that were considered to be treatment-related included: thinness, nasal discharge, lethargy, soiled anal area, anal discharge, wheezing. The high dose group appeared to have a treatment related mean body weight loss when compared to controls. Dose-related skin irritation was observed, ranging from "slight" to "moderate" in the low and high dose groups, respectively. Other treatment-related dermal findings included cracked, flaky and/or leathery skin, crusts and/or hair loss. Reductions in RBC, haemoglobin and haematocrit were seen in the male dose groups. There were no treatment related effects on a variety of clinical chemistry values. Absolute and relative weights for a number of organs were normal, with the following exceptions that were judged to be treatment-related:

- increased relative heart weights for the mid- and high- dose males and females,
- increased absolute and relative spleen weights in treated females, and
- differences in absolute and relative adrenal weights in both male and female treated animals (considered to be stress-related and therefore, indirectly related to treatment).

Gross necropsy findings were confined largely to the skin. Enlarged spleens were seen in the female groups. Microscopic examination of tissues taken at necropsy found proliferative inflammatory changes in the treated skin of all male and female animals in the high dose group. These changes were, in the majority of animals, accompanied by an increase in granulopoiesis of the bone marrow. Four of six high dose males had testicular changes (multifocal or diffuse tubular hypoplasia) that were considered by the study authors to be secondary to the skin and/or weight changes.

In a different study, hydrodesulfurised kerosene was tested in a thirteen-week dermal study using Sprague-Dawley rats. Test material was applied 5x/week to the skin of male and female rats at dose levels of 165, 330 and 495 mg/kg. Aside from skin irritation at the site of application, there were no treatment-related clinical signs during the study. Screening of all animals using a functional observation battery (FOB) did not find any substance-related effects. Ophthalmological examination of all animals also found no treatment-related effects. There were no treatment-related effects on growth rates, hematological or clinical chemical values, or absolute or relative organ weights. Microscopic examination of tissues from animals surviving to termination found no treatment-related changes, with the exception of a minimal degree of a proliferative and inflammatory changes in the skin.

A hydrodesulfurised middle distillate (CAS no. 64742-80-9) has also been tested in a four week inhalation study. In the study, Sprague-Dawley rats were exposed to a nominal concentration of 25mg/m<sup>3</sup> kerosene. Exposures were for approximately 6 hr/day, five days each week for four consecutive weeks. There were no treatment-related effects on clinical condition, growth rate, absolute or relative organ weights, or any of the hematological or clinical chemistry determinations. Microscopic examination found no treatment-related changes observed in any tissues.

**Carcinogenicity:** In addition to the repeat-dose studies discussed above, a number of dermal carcinogenicity studies have been performed on kerosenes or jet fuels. Following the discovery that hydrodesulfurised (HDS) kerosene caused skin tumors in lifetime mouse skin painting studies, the role of dermal irritation in tumor formation was extensively studied. HDS kerosene proved to be a mouse skin tumor promoter rather than initiator, and this promotion required prolonged dermal irritation. If the equivalent dose of kerosene was applied to the skin in a manner that did not cause significant skin irritation (eg, dilution with a mineral oil) no skin tumors occurred. Dermal bioavailability studies in mice confirmed that the reduced irritation seen with samples in mineral oil was not due to decreased skin penetration. The effect of chronic acanthosis on the dermal tumorigenicity of a hydrodesulfurised kerosene was studied and the author concluded that hyperplasia was essential for tumor promotion. However, the author also concluded that subacute inflammation did not appear to be a significant factor.

A sample of a hydrodesulfurised kerosene has been tested in an initiation-promotion assay in male CD-1 mice. Animal survivals were not effected by exposure to the kerosene. The study's authors concluded that the kerosene was not an initiator but it did show tumor promoting activity.

**In-Vitro (Genotoxicity):** The potential *in vitro* genotoxicities of kerosene and jet fuel have been evaluated in a variety of studies. Standard Ames assays on two kerosene samples and a sample of Jet A produced negative results with/without activation. Modified Ames assays on four kerosenes also produced negative results (with/without activation) except for one positive assay that occurred with activation. The testing of five kerosene and jet fuel samples in mouse lymphoma assays produced a mixture of negative and positive results. Hydrodesulfurized kerosene tested in a sister chromatid exchange assay produced negative results (with/without activation).

**In-Vivo Genotoxicity:** Multiple *in vivo* genotoxicity studies have been done on a variety of kerosene-based materials.

Four samples of kerosene were negative and a sample of Jet A was positive in *in vivo* bone marrow cytogenetic tests in Sprague-Dawley rats. One of the kerosene samples produced a positive response in male mice and negative results in females when tested in a sister chromatid exchange assay. Both deodorised kerosene and Jet A samples produced negative results in dominant lethal assays. The kerosene was administered to both mice and rats intraperitoneally, while the jet fuel was administered only to mice via inhalation.

**Reproductive/Developmental Toxicity** Either 0, 20, 40 or 60% (v/v) kerosene in mineral oil was applied to the skin of

## Puma Energy B-20 Bio-Diesel

the rats. The dose per body weight equivalents were 0, 165, 330 and 494 mg/kg. Test material was applied daily, 7 days/week from 14 days pre-mating through 20 days of gestation. There were no treatment-related effects on mortality and no clinical signs of toxicity were observed. There were no compound-related effects on any of the reproductive/developmental parameters. The authors concluded that the no observable effect level (NOEL) for reproductive/developmental toxicity of HDS kerosene under the treatment conditions of the study was 494 mg/kg/day. Developmental toxicity screening studies on a kerosene and a sample of Jet A have been reported. There were no compound-related deaths in either study. While kerosene produced no clinical signs, the jet fuel produced a dose-related eye irritation (or infection). The signs of irritation lasted from 2 to 8 days with most animals showing signs for 3 days. Neither of the test materials had an effect on body weights or food consumption. Examination of offspring at delivery did not reveal any treatment-related abnormalities, soft tissue changes or skeletal abnormalities. The sex ratio of the fetuses was also unaffected by treatment with either of the compounds.

Acute Toxicity	✗	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✓

Legend: ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

## Toxicity

Puma Energy B-20 Bio-Diesel	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
diesel	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	3.2mg/L	2
	EC50	48	Crustacea	2mg/L	2
	EC50	72	Algae or other aquatic plants	1.8mg/L	2
<b>Legend:</b> Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data					

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

**DO NOT discharge into sewer or waterways.**

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

## Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

## Bioaccumulative potential

Ingredient	Bioaccumulation
diesel	LOW (BCF = 159)

## Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

## SECTION 13 DISPOSAL CONSIDERATIONS

## Puma Energy B-20 Bio-Diesel

## Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> <li>Containers may still present a chemical hazard/ danger when empty.</li> <li>Return to supplier for reuse/ recycling if possible.</li> </ul>
	<p>Otherwise:</p> <ul style="list-style-type: none"> <li>If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>Reduction</li> <li>Reuse</li> <li>Recycling</li> <li>Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li><b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>It may be necessary to collect all wash water for treatment before disposal.</li> <li>In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>Where in doubt contact the responsible authority.</li> <li>Recycle wherever possible or consult manufacturer for recycling options.</li> <li>Consult State Land Waste Authority for disposal.</li> <li>Bury or incinerate residue at an approved site.</li> <li>Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul>

## SECTION 14 TRANSPORT INFORMATION

## Labels Required

COMBUSTIBLE LIQUID	COMBUSTIBLE LIQUID, regulated for storage purposes only
Marine Pollutant	NO Not Applicable
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

## SECTION 15 REGULATORY INFORMATION

## Safety, health and environmental regulations / legislation specific for the substance or mixture

## DIESEL(68334-30-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)
Australia Inventory of Chemical Substances (AICS)	Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

## National Inventory Status

National Inventory	Status
Australia - AICS	No (methyl esters from lipid sources) Non-disclosed ingredients
Canada - DSL	No (methyl esters from lipid sources) Non-disclosed ingredients
Canada - NDSL	No (diesel; methyl esters from lipid sources) Non-disclosed ingredients
China - IECSC	No (methyl esters from lipid sources) Non-disclosed ingredients
Europe - EINEC / ELINCS / NLP	No (methyl esters from lipid sources) Non-disclosed ingredients
Japan - ENCS	No (diesel; methyl esters from lipid sources) Non-disclosed ingredients

Continued...



## Puma Energy B-20 Bio-Diesel

Korea - KECI	No (methyl esters from lipid sources) Non-disclosed ingredients
New Zealand - NZIoC	No (methyl esters from lipid sources) Non-disclosed ingredients
Philippines - PICCS	No (methyl esters from lipid sources) Non-disclosed ingredients
USA - TSCA	No (methyl esters from lipid sources) Non-disclosed ingredients
<b>Legend:</b>	<i>Yes = All ingredients are on the inventory</i> <i>No = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)</i>

## SECTION 16 OTHER INFORMATION

<b>Revision Date</b>	05/09/2018
<b>Initial Date</b>	06/08/2009

## SDS Version Summary

Version	Issue Date	Sections Updated
4.1.1.1	04/06/2013	Acute Health (inhaled), Acute Health (skin), Advice to Doctor, Chronic Health, Classification, Disposal, Engineering Control, Environmental, Exposure Standard, Fire Fighter (fire/explosion hazard), Personal Protection (Respirator), Physical Properties, Storage (storage incompatibility), Toxicity and Irritation (Other)

## Other information

## Ingredients with multiple cas numbers

Name	CAS No
diesel	68334-30-5, 68512-90-3, 64742-81-0, 68476-30-2

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

## Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average  
PC—STEL: Permissible Concentration-Short Term Exposure Limit  
IARC: International Agency for Research on Cancer  
ACGIH: American Conference of Governmental Industrial Hygienists  
STEL: Short Term Exposure Limit  
TEEL: Temporary Emergency Exposure Limit.  
IDLH: Immediately Dangerous to Life or Health Concentrations  
OSF: Odour Safety Factor  
NOAEL :No Observed Adverse Effect Level  
LOAEL: Lowest Observed Adverse Effect Level  
TLV: Threshold Limit Value  
LOD: Limit Of Detection  
OTV: Odour Threshold Value  
BCF: BioConcentration Factors  
BEI: Biological Exposure Index

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